

WHAT IS CLAIMED IS:

1. A light-emitting device comprising an electro luminescence element comprising an anode, a polymer film provided on said anode, a low molecular weight film provided in contact with said polymer film and a cathode provided in contact with said low molecular weight film.

2. A light-emitting device comprising:  
a thin film transistor provided on an insulating surface; and  
an electro luminescence element which is electrically connected with said thin film transistor,

a resin interlayer insulating film having an uppermost surface hardened over said thin film transistor, and

wherein said electro luminescence element comprises an anode, a polymer film provided on said anode, a low molecular weight film provided in contact with said polymer film and a cathode provided in contact with said low molecular weight film.

3. A light-emitting device comprising:  
a thin film transistor provided on an insulating film; and  
an electro luminescence element which is electrically connected with said thin film transistor,

wherein said electro luminescence element comprises an anode, a polymer film provided on said anode, a low molecular weight film provided in contact with said polymer film and a cathode provided in contact with said low molecular

weight film, and

wherein an edge of said anode is covered with a resin film having an uppermost surface thereof being hardened.

4. A light-emitting device comprising:

a thin film transistor provided on an insulating surface; and

an electro luminescence element which is electrically connected with said thin film transistor,

a resin interlayer insulating film having an uppermost surface hardened over said thin film transistor,

wherein said electro luminescence element comprises an anode, a polymer film provided on said anode, a low molecular weight film provided in contact with said polymer film and a cathode provided in contact with said low molecular weight film, and

wherein an edge of said anode is covered with a resin film having an uppermost surface thereof being hardened.

5. A light-emitting device comprising:

a thin film transistor provided on an insulating surface; and

an electro luminescence element which is electrically connected with said thin film transistor,

wherein said electro luminescence element comprises an anode, a polymer film provided on said anode, a low molecular weight film provided in contact with said polymer film and a cathode provided in contact with said low molecular weight film, and

wherein an edge of said anode is covered with a resin film having an uppermost surface covered with a protective film.

6. A light-emitting device comprising:

a thin film transistor provided on an insulating surface; and

an electro luminescence element which is electrically connected with said thin film transistor,

a resin interlayer insulating film having an uppermost surface hardened over said thin film transistor,

wherein said electro luminescence element comprises an anode, a polymer film provided on said anode, a low molecular weight film provided in contact with said polymer film and a cathode provided in contact with said low molecular weight film, and

wherein an edge of said anode is covered with a resin film having an uppermost surface covered with a protective film.

7. A light-emitting device according to claim 1, wherein said polymer film is a luminescent layer and said low molecular weight film is an electron transport layer or an electron injection layer.

8. A light-emitting device according to claim 2, wherein said polymer film is a luminescent layer and said low molecular weight film is an electron transport layer or an electron injection layer.

9. A light-emitting device according to claim 3, wherein said polymer

film is a luminescent layer and said low molecular weight film is an electron transport layer or an electron injection layer.

10. A light-emitting device according to claim 4, wherein said polymer film is a luminescent layer and said low molecular weight film is an electron transport layer or an electron injection layer.

11. A light-emitting device according to claim 5, wherein said polymer film is a luminescent layer and said low molecular weight film is an electron transport layer or an electron injection layer.

12. A light-emitting device according to claim 6, wherein said polymer film is a luminescent layer and said low molecular weight film is an electron transport layer or an electron injection layer.

13. A light-emitting device according to claim 1, wherein said light emitting layer is one selected from the group consisting of a video camera, a digital camera, a goggle type display, a navigation system, a personal computer, a portable information terminal.

14. A light-emitting device according to claim 2, wherein said light emitting layer is one selected from the group consisting of a video camera, a digital camera, a goggle type display, a navigation system, a personal computer, a portable information terminal.

15. A light-emitting device according to claim 3, wherein said light emitting layer is one selected from the group consisting of a video camera, a digital camera, a goggle type display, a navigation system, a personal computer, a portable information terminal.

16. A light-emitting device according to claim 4, wherein said light emitting layer is one selected from the group consisting of a video camera, a digital camera, a goggle type display, a navigation system, a personal computer, a portable information terminal.

17. A light-emitting device according to claim 5, wherein said light emitting layer is one selected from the group consisting of a video camera, a digital camera, a goggle type display, a navigation system, a personal computer, a portable information terminal.

18. A light-emitting device according to claim 6, wherein said light emitting layer is one selected from the group consisting of a video camera, a digital camera, a goggle type display, a navigation system, a personal computer, a portable information terminal.